

### 1. APPLICABILITY

This specification is applicable to GP Ultra Plus Alkaline Cell, GP1604AUP (No mercury added).



Model No.:  
**GP1604AUP**

### 2. GENERAL

- 2.1 Type designation : 6LR61(IEC/JIS) / 1604A(ANSI)
- 2.2 Nominal voltage : 9V
- 2.3 Shape and dimension : Refer to Drawing 1.
- 2.4 Typical weight : 47g
- 2.5 Warranty period : 5 years
- 2.6 Jacket : Foil jacket
- 2.7 Operating temperature : -18°C~50°C (Recommended temperature 10°C~25°C)
- 2.8 Storage temperature : Not exceed 30°C (Recommended)

### 3. APPEARANCE

The battery shall be visually inspected by unaided eye 30cm away from battery. The battery shall be no dirt, scratch or deformation detrimental to practical service in appearance.

### 4. CELL VOLTAGE

Unless otherwise stated, all measurements are to be performed at a

**Standard Environment of 20 ± 2°C  
55 ± 20% RH.**

All samples are normalized for 8 hours at least at the above environment prior to measurement. The digital voltmeter (DCM) is with the precision of 1mV (internal resistance not less than 1 Megohm). The load resistance of the total circuit is accurate within ±0.5% of the specified value.

4.1 Open circuit voltage and closed circuit voltage (Load resistance 1.0Ω, 0.3S)

|               |        | OCV(V) | CCV(V) |
|---------------|--------|--------|--------|
| Initial       | Min    | 9.2    | 8.8    |
|               | Normal | 9.6    | 9.5    |
| Stored 1 year | Min    | 9.0    | 8.5    |
|               | Normal | 9.4    | 9.3    |

### 4.2 Service output

| Load          |        | 270Ω | 620Ω  | Background <sup>3</sup> 10,000Ω<br>Pulse: 620Ω |
|---------------|--------|------|-------|--|
| Test mode     |        | 1h/d | 2h/d  | 24h 1s per h                                   |
| End voltage   |        | 5.4V | 5.4V  | 7.5V   |
| Unit          |        | h    | h     | h  |
| Applications  |        | Toy  | Radio | Smoke detector                                 |
| Initial       | MAD    | 20.0 | 49.0  | 19.5   |
|               | Normal | 22.0 | 52.0  | 22.0   |
| Stored 1 year | MAD    | 19.0 | 47.0  | 18.0   |
|               | Normal | 20.5 | 50.0  | 20.0   |

s : second m: minute h: hour d: day

#### Remark:

- 1) The initial discharge test shall commence within 30 days of manufacture. During stored period, the cells shall be stored under 20±2°C, RH 55±20% conditions.
- 2) Lot release service output test is conducted by 35mA continuous discharging to 5.4volt. The batteries shall not leak during the service life test before the end voltage reached.
- 3) The pulse load alone shall be applied across the battery. It is the effective load. It is not added in series or parallel to the Background load.
- 4) MAD: minimum average duration-our guarantee discharge value
- 5) Normal: normal data, it's our normal daily value, batteries discharge value are on this as base to be upper or lower.

## 5. ELECTROLYTE LEAKAGE

### 1 Over discharge leakage test

Test conditions: 20±2°C & RH 55±20%, 35mA continuous discharge 48h.  
 Number of test samples: 9 batteries  
 Requirement: No visible leakage; No explosion.

### 2 High temperature leakage test

Test conditions: store 20 days under 60±2°C, then store 4~24h under standard environment.  
 Number of test samples: 24 batteries  
 Requirement: No visible leakage; No explosion.



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## 6. QUALITY ASSURANCE

| DESCRIPTION        | SAMPLING PLAN   |
|--------------------|-----------------|
| Battery dimensions | 0.65% (Note 3)  |
| Appearance         | 1.0% (Note 3)   |
| Off load voltage   | 0.65% (Note 3)  |
| On load voltage    | 1.0% (Note 3)   |
| Service output     | Note 1 (Note 3) |
| Leakage 5.1        | Note 2          |
| Leakage 5.2        | Note 2          |

Note 1: Acceptance / rejection in accordance with IE C publication 60086-1 (2021), Sub-clause 5.3.

- 1) Test eight batteries.
- 2) Calculate the average without the exclusion of any result.
- 3) If this average is equal to or greater than the specified figure and no more than one battery has a service output of less than 80% of the specified figure, the batteries are considered to conform for service output.
- 4) If this average is less than the specified figure and/or more than one battery has a service output of less than 80% of the specified figure, repeat the test on another sample of eight batteries and calculate the average as previously.
- 5) If the average of this second test is equal to or greater than the specified figure and no more than one battery has a service output of less than 80% of the specified figure, the batteries are considered to conform for service output.
- 6) If the average of second test is less than the specified figure and/or more than one battery has a service output of less than 80% of the specified figure, the batteries are considered not to conform and no further testing is permitted.

Note 2: Sample size : n=20

Judgement : Ac=0, Re=1

Note 3: AQL General Inspection level II, single sampling plan.



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## 7. SECURITY CHARACTERISTICS

### 1. User Drop Test

This test simulates the situation when a battery is accidentally dropped.

Test conditions: Undischarged test batteries shall be dropped from a height of 1 m onto a concrete surface. Each test battery shall be dropped six times, once in each face.

The test batteries shall be stored for 1 h afterwards.

Number of test sets: 5 batteries

Requirement: No fire, No explosion.

### 2. Short circuit explosion proof characteristics

This test simulates an external short circuit of a battery during daily handling of batteries.

Test conditions : Positive and negative terminals of an undischarged battery shall be connected directly. The circuit shall be completed for 24 h or until the battery case temperature has returned to ambient. The resistance of the inter connecting circuitry shall not exceed 0.1Ω.

Number of test samples : 5 batteries

Requirement : No fire or explosion; Leakage is allowable.



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## 8. PACKAGING

Packaging shall be a form agreed by both parties.

### Precaution & Handling

1. Do not attempt to take batteries apart or subject them to pressure or impact. Heat may be generated or fire may result. The alkaline electrolyte is harmful to eyes and skin, and it may damage clothing upon contact.
2. Keep away from children. If swallowed, contact a physician at once.
3. Do not mix GP batteries with other battery brands or batteries of a different chemistry such as alkaline and zinc carbon.
4. Do not short circuit batteries, permanent damage to batteries may result.
5. Do not incinerate or mutilate batteries, may burst or release toxic material.
6. Do not solder directly to cells or batteries.
7. Store batteries in a cool dry place.
8. If find any noise, excessive temperature or leakage from a battery, please stop its use.
9. When not using a battery, disconnect it from the device.
10. Do not mix new batteries in use with semi-used batteries.
11. When find battery power down during use, please switch off the device and take batteries out.
12. Never put a battery into water or seawater.
13. Do not recharge batteries.

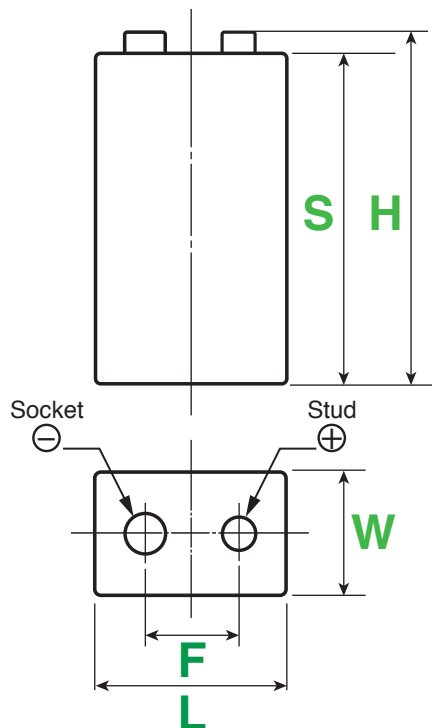
### Storage

1. Store in a cool, dry place before use.
2. Do not keep batteries at temperature above 30°C.
3. Do not keep batteries at relative humidity above 75%.



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### Drawing 1



| / | min   | max   |
|---|-------|-------|
| H | 46.5  | 48.5  |
| S | 43.7  | 44.7  |
| F | 12.45 | 12.95 |
| L | 25.3  | 26.1  |
| W | 16.3  | 17.1  |

Dimension : mm



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